The limestone mortar composition, the technique, the tricks, the fundamental cast stages and the finishing of the stone are explained in the Cut Limestone Moulder’s Guide.

Reconstituted stone volume:
- For 1 stone: 2.2 Litres
- For 7 stones: 15.4 Litres

Weight of stones:
- For 1 stone: 4.8 Kg

Fixing on existing wall:
With readily available tile adhesive for exterior or interior wall.

Joints finishing:
Non-hydraulic lime mortar with mixing of washed and non-washed sand for a natural colouring.
Title: Straight outline cladding stones 400x200x27mm
Subtitle: Support base assembling

Author and drawing: Loup de Saintonge
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Page: 2/4 Ech: 1/8

Plan: plaquette-reg-400x200x27 Version: V1 Date: 29/12/06

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Title: Straight outline cladding stones 400x200x27mm
Subtitle: Complex mobile parts assembling

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**Part list** (bill of materials):

1 x A = Board water-resistant agglomerated wood CTBH 600x1800x22mm (mould base)
3 x B = Fir rod 1800x27x27mm (2 fixed and 1 on mobile assembly)
14 x C = Fir rod 200x27x27mm (7 fixed and 7 on mobile assemblies)
8 x D = Fir rod 455x27x27mm (7 mobile and 1 fixed)
2 x E = Fir rod 94x27x27mm (1 on base and 1 on mobile assembly)
2 x F = Fir rod 74x27x27mm (1 on base and 1 on mobile assembly)
8 x G = Fir rod 64x27x27mm (mobile stoppers)
74 x H = Screws 45mm for agglomerated wood

**Cheap solution**: For the base, use a board of water-resistant agglomerated wood CTBH for flooring, available in do-it-yourself stores, in the size 600x1840x22mm.